ROSIE'S IRISH BREAD (Claudia McCarley's Grandmother)

Preheat oven to 300 Degrees

5 cups flour

1 cup sugar

1 tsp salt

1 tsp baking soda

5 tsp baking powder

sift all together in large bowl

3 TBS caraway seeds

2 ½ cups raisins (1 box OR 12 oz.)

- 1. Mix dry ingredients together, then mix in raisins (separated with small amt of flour)
- 2. About 20 oz buttermilk (see how it is mixing add a little more if necessary)
- 3. 1/3 cube melted butter pour in
- 4. Knead together sprinkling top with flour
- 5. Keep adding flour to as you flip it over
- 6. Put in greased/floured cast iron skillet pat down and shape
- 7. Make about 3 slits across top
- 8. Place in oven cook for about 75 minutes take out when a little brown and pulling away from sides (inserted knife comes out clean)
- 9. Put on rack, wrap in tea towel to cool.